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D4634-041
Job Sheet 166700-A



Part No: D4634-041

Job Qty: 1 pcs

Part Name: Fwd, Center Ceiling Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/13/17

Job Tracking No:

Due Date: 11/17/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Era Helicopters LLC (CERAH01)

PO Box 79459, Attn: Accounts Payable Houston, TX, 77279-9459 USA ph:(337) 478-6131

Note: DWG REV G SHEETS 1,2 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release DL
VERIFIED BY:JLM IPP Rev C 13/07/09 Dwg Update DL verf: DD IPP Rev D Dwg Update 13/12/23 DL IPP
REV E Dwg update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/17/17	0.00	0.00	Start Up Small Fab	D.M.L 17-12-28
100	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	D.M.L 17-12-28
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	D.M.L 17-12-28
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 100 - ***BEFORE INSTALLING D4728-051, APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF
Descriptions: PART ON EACH SIDE OF LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH:

1- Assemble as per Dwg D4634-041 2- Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves
5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	2351-20-27-C3C S020266	1	38	0	0
	50-009-2 S020263	1	47	0	0
	D4634-141	1	0	0	0
	D4646-1 S020268	2	25	0	0
	D4652-3 S020258	2	0	0	0
	D4652-5 S020251	2	11	0	0
	D4728-047 S020245	1	12	0	0
	D4728-051 S020240	1	10	0	0
	D4743-1 S020238	2	22	0	0
	MS21044-N08 S020237	8	86	0	0
	MS24693-BB50 S020236	8	76	0	0
	NAS1149DN832J S020232	8	1,752	0	0
	PLT1.5M-M S020230	7	2,578	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S027100

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Fwd, Center Ceiling Panel Assembly

PART NO: D4634-041

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/28/17

Job No: 166700-A